



# GUANGDONG EKO FILM MANUFACTURE CO.,LTD

Add: No.9-1, Xingye 8th Road, Guanglong Industrial Zone, Chencun, Shunde, Foshan City, Guangdong, China

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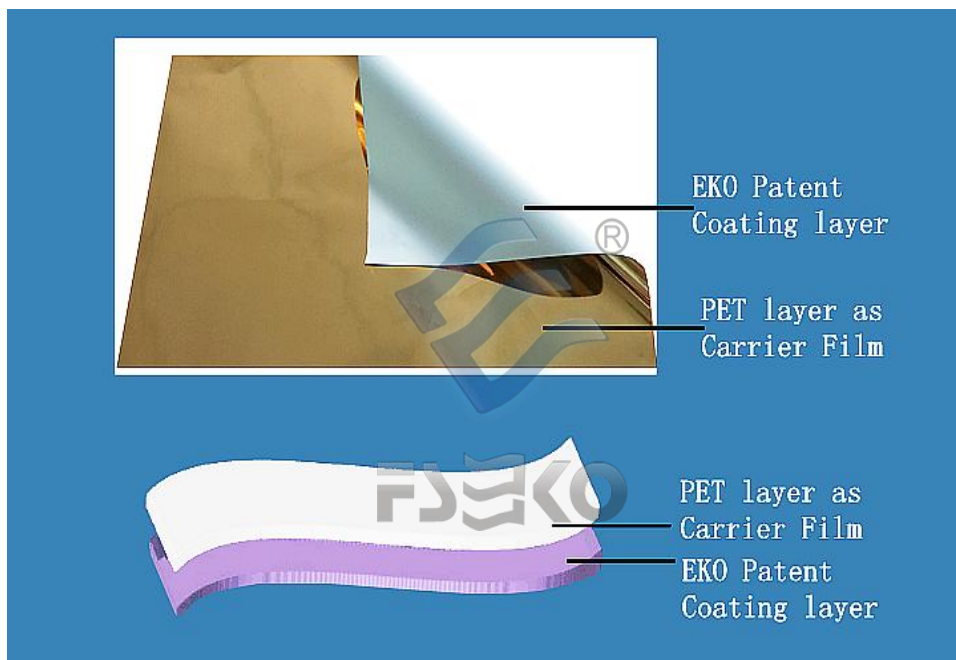
Website: www.fseko.com

Contact Person: Derek

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## Working Principle:

The coating layer is only bonding with Toner or Digital Ink, by heating then transfer the image to the Toner or Digital ink on the paper surfaces.



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## Printer Brand which can be using the Toner Foil:

/ HP Indigo (Indigo series for lable is not suitable, for example:WS6900)

/ Fuji Xerox

/ KONICA MINOLTA

/ Ricoh

/ OKI

As long as the printers are using Toner then can be workable.

Very few screen printing ink can also use the sleeking foil, please trial first.

Very few UV ink can use the sleeking foil, please trial first.

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## Toner Foil Operation Instruction:

1/ Hot stamping effect series, include below design:	
TDS-HD: HOLOGRAM SILVER DAZZLE TDG: GOLD FOIL TDS: SILVER FOIL TDWH: WHITE INK TDRB: RAINBOW HOLOGRAM TDPK: PINK TDRD: RED TDBU: BLUE TDGN: GREEN TDRD1: RED WAVE TDBU1: BLUE WAVE TDGN1: GREEN WAVE TDYE1: YELLOW WAVE	1/Working temperature: 100~110° c. 2/Normal pressure as laminate thermal lamination film. 3/Please use 100% black toner single color or 100% CMYK black. 4/Speed: 2.5-3.0meter/minute

2/ Hologram effect series, include below design:	
TMF: TRANSPARENT MATTE FOIL UV-G: UV GLOSSY HB: WANY GLASS HC: ROSY CLOUDS 3D-LB: 3D HEXAGON 3D-MM: 3D MAGIC MIRROR 3D-S: 3D WATER CUBE 3D-T: 3D LENS	1/Working temperature: 80~90° c. 2/Normal pressure as laminate thermal lamination film. 3/Please use color toner. The hologram effect will not cover the original toner color. 4/Speed: 2.5-3.5meter/minute 5/This series can be used up to 3 or 4 times if rewinding good.

- If come out with bad effect(not fully sleekly) please elevated temperature and presure.
- If come out with the toner is sticked to the foil or foil shrink too much means temperature is too high.
- If paper/art paper/prints/toner is humid will affect the sleeking effect.



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## Method of Toner Foil application:

### 1. Spot sleeking.

Method 1:

- Print only the Spot image in 100% of CMYK Black color
- Sleeking with foils
- Overprint with the rest image

Method 2:

- Print the whole image without the Spot area by color printing.
- Laminating with Soft Touch thermal film. (or call Velvet or Silk Feel)
- Spot image printing on the surface laminated with soft touch film by 100% of CMYK Black color.
- Sleeking with foils then done.



### 2. Fully sleeking:

Method 1:

- Print the image in 100% of CMYK Black color
- Sleeking with foils and done.

Method 2:

- Paper first laminating with Soft Touch thermal film.
- Print the image on the surface laminated with soft touch film by 100% of CMYK Black color
- Sleeking with foils and done.



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## 3. Further Usage Method

- Fully or spot sleeking with the SILVER foil first.
- Print the image on the surface which already sleeking with Silver foils.
- Finally getting the sleeky/metallic/hologram/color effect with totally different effect.

### 3.1 Spot sleeking.

Method 1:

- Print only the Spot image in 100% of CMYK Black color
- Sleeking with SILVER Foils
- Color print with the full image and done.

Method 2:

- Paper laminating with Soft Touch thermal film. (or call Velvet or Silk Feel)
- Spot image printing on the surface laminated with soft touch film by 100% of CMYK Black color.
- Sleeking with SILVER Foil.
- Color print the whole image on the surface which already sleeking with Silver foil.

### 3.2 Fully sleeking:

Method 1:

- Print the image in 100% of CMYK Black color
- Sleeking with SILVER Foil.
- Color Print the image on the surface which already sleeking with Silver foil.

Method 2:

- Paper first laminating with Soft Touch thermal film.
- Print the image on the surface laminated with soft touch film by 100% of CMYK Black color
- Sleeking with SILVER Foil.
- Color Print the image on the surface which already sleeking with Silver foil.